Until recently, specifying a sustainable roofing membrane was a tricky business. Lacking a comprehensive, multi-attribute and certifiable assessment of the product, architects and specifiers had to decide which single attribute fit into their sustainability goals: Was it the roofing membrane’s durability that mattered most? Or its potential to handle long-term heat exposure? Or its long-term maintenance and repairability? Or its lack of VOCs? Or did the packaging matter most? Today, all those attributes are contained in one internationally recognized certification: NSF/ANSI 347: Sustainability Assessment for Single-Ply Roofing Membranes.1

The purpose of this article is to explain the significance of the first sustainable certification assessment for single-ply roofing membrane materials, and discuss how a manufacturer earns a certification for a Compliant, Silver, Gold, or Platinum rating. This understanding will give architects and specifiers more options to reach their sustainability goals.

HOW WE GOT HERE

The evolution of the green building movement in the United States in some ways mirrors the maturing of a human being. We begin our lives quite innocent and unaware (infant), eventually gain some awareness and perhaps wild ambitions (youth and teenage), face realities of life (young adult), and eventually settle in for what is hopefully a long period of productivity (adulthood).

Likewise, unaware could have described the collective U.S. mindset before the Santa Barbara oil spill of 1969 (which spawned the first Earth Day), and the oil embargo of 1973. As abrupt as puberty, a vigorous green building movement arose in the country, with a back-to-the-earth mentality of yurts and berm homes and organic farming.

In the built environment, some good ideas born in that period persisted, such as tight houses and energy-efficient light bulbs and windows. A plethora of “green” products emerged, but the green claim became notoriously watered down and unreliable.

According to The Dictionary of American Slang (Harper Collins Publishers),2 greenwash is “the practice of promoting environmentally friendly programs to deflect attention from an organization’s environmentally unfriendly or less savory activities.”

In the 1990s and 2000s, interest grew in verifiable sustainable building practices, thanks in part to green building rating programs such as the U.S. Green Building Council’s LEED®, Leadership in Energy and Environmental Design program, helped along by the American Institute of Architects’ vigorous promotion of sustainability. Later, the Green Building Initiative’s Green Globes® program and others offered alternatives.

As green building moved into adulthood, highly scientific and rigorous certifications for product sustainability arose, with the initial focus on single attributes such as low VOC, energy saving, or recyclable.

The single-attribute mindset often left specifiers wondering: What is the story of this product during its life cycle, from cradle to gate, or cradle to cradle?

Life-Cycle Assessment and Multi-Attribute Certifications

And thus emphasis on a product’s life-cycle analysis (LCA) emerged, along with Environmental Product Declarations (EPD).

According to Stanley Graveline, who sits on the technical committee of the CFFA, Chemical Fabrics and Film Association – Vinyl Roofing Division, “Today’s emphasis on green measurement systems and labels has led to a proliferation of unsubstantiated product marketing claims…The availability of verified...
EPDs helps architects, roofing consultants, contractors, and owners accurately assess a product’s impact on the environment. \(^3\)

In recent years, interest in creating EPDs has grown. The CFFA – Vinyl Roofing Division recently announced a new EPD for white, single-ply polyester-reinforced PVC roofing membrane. \(^4\) Of course, the newest version of the U.S. Green Building Council’s LEED rating system awards new Building Product Disclosure and Optimization credits for projects that include at least 20 building products with published EPDs. Plus, the Green Building Initiative’s Green Globes rating system provides a prescriptive path with reference to industry-wide or product-specific EPDs. \(^5\)

Multiple attribute standards are a growing trend among industries like roofing, resilient flooring, commercial furnishings, gypsum board, and flooring tiles.

**HOW THE NSF/ANSI 347 STANDARD WAS CREATED**

Within the roofing membrane industry—which includes the manufacturers as well as those who specify and install it—appreciation of the material’s favorable and robust LCA is widespread. The goal within the industry was to quantify and document the material’s sustainable qualities using established scientific principles and standards. The objective in developing the standard was to have a comprehensive standard that would fully consider all relevant elements of sustainability.

In a multi-year effort, a large number of stakeholders developed the NSF/ANSI 347 standard in a publicly transparent voting process through NSF’s international consensus-based and ANSI-accredited standard development process. They included membrane manufacturers, architects, and engineers who specify roofing materials, roofing industry consultants, trade associations, national regulatory agencies that regulate either environmental practices or roofing specifications, and non-governmental organizations.

The products that fall under the scope of this standard include polyvinyl chloride (PVC), thermoplastic polyolefin (TPO), ethylene propylene diene terpolymer (EPDM), ketone ethylene ester (KEE), and polyisobutylene (PIB) products.

The benefits for membrane manufacturers who achieve a rating under this standard are numerous. If a manufacturer claims their product is environmentally preferable and has a superior sustainable “score,” that claim can be backed up by science and data, eliminating incidences of greenwashing. Transparency is the goal.

**ASSESSMENT CRITERIA FOR EARNING POINTS**

**Product design**
- Enlightened design process
- Environmentally sustainable material inputs
- Chemicals of concern
- Informed selection of suppliers
- Product recyclability into durable products
- Post-consumer single-ply roofing membrane reclamation
- Pre-consumer single-ply roofing membrane reclamation

**Product manufacturing**
- Environmental policy and management
- Conservation of energy resources
- Management of water resources
- Optimization of material resources
- Protection of air resources

**Membrane durability**
- Fitness of purpose
- Durability
- Membrane surface contribution
- Process based

**Corporate governance**
- General public disclosures
- Employer/employee responsibility
- Roofing contractor installation training
- Design professional outreach and education
- Standards and code organizations participation
- Community responsibility

**Innovation**
- General criteria
In the end, the requirements of the standard are intended to form the basis of conformity assessment programs, such as third-party certification or registration.

**HOW NSF/ANSI 347 CERTIFICATION IS ACHIEVED**

To achieve a rating according to the NSF/ANSI 347 standard, products are rated in five areas of focus:

<table>
<thead>
<tr>
<th>Category</th>
<th>Points</th>
</tr>
</thead>
<tbody>
<tr>
<td>Product Design</td>
<td>42</td>
</tr>
<tr>
<td>Product Manufacturing</td>
<td>27</td>
</tr>
<tr>
<td>Membrane Durability</td>
<td>40</td>
</tr>
<tr>
<td>Corporate Governance</td>
<td>7</td>
</tr>
<tr>
<td>Innovation</td>
<td>7</td>
</tr>
<tr>
<td><strong>Total</strong></td>
<td><strong>123</strong></td>
</tr>
</tbody>
</table>

As you can see, the first three subject areas that comprise the bulk of the points available follow the same trajectory as does a manufactured product from design, to manufacture, to its use in the field. Further points are available for actions on the corporate level, as well as implementation of innovative solutions.

**The levels that can be reached are:**

<table>
<thead>
<tr>
<th>Level</th>
<th>Minimum Points</th>
</tr>
</thead>
<tbody>
<tr>
<td>Compliant</td>
<td>35</td>
</tr>
<tr>
<td>Silver</td>
<td>45</td>
</tr>
<tr>
<td>Gold</td>
<td>56</td>
</tr>
<tr>
<td>Platinum</td>
<td>75</td>
</tr>
</tbody>
</table>

We’ll discuss the criteria topics one by one. But first, there are several prerequisites for all single-ply roofing membrane manufacturers who seek a rating. First and foremost, the membrane manufacturer must have a plan for making a sustainably preferable product, and that plan must be implemented early in the process, in the design stage. Product developers and designers should be looking into environmental impacts of their proposed product across its entire life cycle, from raw material extraction to manufacturing, use, and end of life. Both longevity and performance are highly valued in the standard.

**Product Design—Where It All Begins**

To encourage membrane manufacturers to focus on environmental and life-cycle issues from the beginning, the point system starts at the stage of product design. The standard refers to it as an “enlightened design process.”

Once a manufacturer has achieved the prerequisite of planning, points are available for a wide variety of criteria, from source materials to chemicals used and all the way to reclamation.

**Life-Cycle Assessment (LCA)—The Membrane from Cradle to Gate or Cradle to Grave**

If a membrane manufacturer can demonstrate that one of several materials assessments was done within five years of the product undergoing this assessment, a maximum of 8 points can be earned.
It is here that the Environmental Product Declaration (EPD), conducted in accordance with ISO 14025, comes into play, validated by a third party and meeting the requirements of a consensus-based Product Category Rule (PCR). This PCR was published by ASTM International and the Single Ply Roofing Industry (SPRI) to detail the rules and guidelines for making an environmental declaration for single ply roofing membranes. More points can be earned by participating in a cradle-to-gate or cradle-to-grave ISO 14044 conforming LCA. It should analyze the environmental impacts of the product for global warming, greenhouse gas loadings, acidification, ozone layer depletion, photochemical smog formation, and eutrophication or nitrogen loading. Life expectancy is the biggest single driver in any LCA analysis and NSF 347 recognizes that and awards points for it.

Where Did It All Begin? Environmentally Sustainable Source Materials
The purpose of this section is to make sure the membrane manufacturer is informed about the environmental implications of the material composition of its products, and this includes the packaging. This then encourages the use of component materials from sustainable inputs, such as recycled materials and bio-based resources. At the very least, the manufacturer should report materials at certain chemical measurements that would, upon disposal, cause the product to be classified as hazardous waste.

The standard puts a lot of emphasis on using recycled content, or content from a bio-based source. Most emphasis is put on post-consumer recycled content, which is valued at 100 percent of its weight, with a lesser emphasis on pre-consumer recycled content, valued at 50 percent of its weight. The bio-based content is more valuable, point wise, when it’s from such certified operations as organic, sustainable agriculture, or sustainably certified forestry. Other bio-based content is given half the points per weight.

Concern with Chemicals
Not all chemicals are created equal, and not all chemicals are toxins and carcinogens. The “Chemicals of Concern” section of the standard has as its goal to encourage the use of more environmentally friendly chemicals and eliminating the use of chemicals of concern. The latter grouping includes those listed on some of the most widely recognized, science-based hazard lists from the International Agency on the Research of Cancer, the National Toxicology Program, U.S. Occupational Safety and Health Administration, California Proposition 65, and the U.S. Environmental Protection Agency Integrated Risk Information System database. Companies can earn points by avoiding the chemicals on these hazard lists in concentrations greater than 1000 ppm or, 0.1 percent. The manufacturer, to earn one credit, may create a report evaluating its product formulation against the hazard lists. Further eliminating or reducing the concentration of any known hazardous substance can earn up to another 5 points. The purpose of this section is to inform the manufacturer of the human health and ecological hazards associated with the product’s raw materials. The credits are weighted heavier on the reduction and elimination credits to encourage the manufacturer to use environmentally compatible products and eliminate the use of chemicals with known hazards.

Causing an Impact Upstream—Informed Selection of Suppliers
Just as a chain is only as strong as its weakest link, the sustainable quality of a roofing membrane manufacturer is dependent on the sustainable qualities of its key suppliers. Does the supplier comply with local, regional and national environmental requirements? Does it have an environmental management system in place? Does it use renewable energy and track greenhouse gas emissions? These factors, if in compliance, earn a point in NSF/ANSI 347.

SUSTAINABLE PACKAGING EARN POINTS
Shipping and packaging materials are another part of the sustainability puzzle that can have a big impact on landfill contribution. It is a challenge to find ways to minimize the materials used in packaging while still keeping products safe during transport.

A company whose single-ply roofing membrane achieved a Gold rating in NSF/ANSI 347 standard uses cores—the material around which rolls of membrane are wrapped for shipping—that contain 100 percent recycled content and also uses plastic banding that contains 100 percent recycled content, 60 percent of which is made from post-consumer recycled bottles. All packaging materials at this company are also 100 percent recyclable.
If a supplier has a social accountability disclosure process—which includes compliance with local, regional and national labor requirements, as well as documentation of social accountability—the membrane manufacturer earns another point. If the percentage of supplier compliance reaches 33 percent of key suppliers, or 50 percent of key suppliers, more points are possible.

At the minimum, these thoughtful point categories cause the membrane manufacturer to examine its own choice of suppliers, and perhaps to make choices based on these criteria.

Recycling and Reclaiming Roofing Membranes
For single-ply roofing membrane materials, unlike some other roofing products, there is potential for recyclability. The standard awards points for recycling post-consumer membranes into durable products with a documented 5-year or 10-year life expectancy. When a program for reclamation is in place—including chain of custody, tracking and a take-back process—points are awarded for achieving increasing annual performance targets. This encourages the membrane manufacturer to make a start on this process, with tens of thousands of pounds per year of reclaimed roofing membrane the first 2 years, twice that for the next 3 years, and four times that for years 6 and beyond.

In the Factory: The Roofing Membrane Manufacturing Process
Once the design, sourcing and recyclability factors are assessed, it’s time to turn our attention to the actual manufacturing of the roofing membrane materials. Ideally, the items included here cause manufacturers to ask themselves: How do our manufacturing processes impact the environment, and how can we further improve on that?

As usual, improvements in procedures begin with policies and a formal Environmental Management System (EMS). To earn the maximum of 6 points, the membrane manufacturer should create a system that is specific to the manufacturing site, and have that audited annually. In addition, the EMS should be registered with a qualified third party. The intention is transparency and accountability.

In the development of NSF/ANSI 347, the stakeholders wanted to ensure that the environmental planning that was set into place during the design process would be carried through into manufacturing. Anyone familiar with the design and construction of buildings, and the disconnects that can happen between the designer and builders, will appreciate the importance of this effort. An extra point is available for a tracking system.

Conserving Energy and Considering Energy Sources
What would an environmental assessment be without attention to energy conservation? And of course, it is not only the direct energy metrics we worry about, but equally importantly the resultant greenhouse gas emissions from the production of the energy used. Save the energy, reduce the emissions. In the standard, membrane manufacturers earn points for both reduced energy consumption and for transitioning from energy from non-renewable sources to renewables such as wind, solar, biogas, and geothermal.

Also, the team that developed the standard had an awareness of the extra energy needed for operation of new pollution control equipment, recycling equipment and/or the increased energy needed for certain processes implemented for environmental benefits. Therefore, those increased usages will not be included in the calculations for the initial 5 years those processes are put in place.

Water and Waste Worries
As the great drought continues to plague much of the United States, attention to water conservation is paramount, and it figures prominently in the single-ply roofing membrane standard. Manufacturers can earn points by an inventory of water used, and how it’s used, along with reducing that consumption, and for using internal cooling loop processes to reduce
by a competent third party, that the product functions in the field from 10 to 30 years.

The materials a roofing membrane is made out of can contribute to its durability. For example, PVC is known to be an extremely serviceable and durable material. PVC roofing membranes are flame resistant, highly flexible, extremely recyclable and detet bacterial growth—giving them a longer life on the rooftop.

Further points are available for reflectivity according to Energy Star or equivalent reflectivity criteria, as well as for maintenance and quality management system, and field performance evaluation processes.

The Overall Picture—Corporate Accountability to Social Issues
For a membrane manufacturer to achieve an NSF/ANSI rating, the areas of concern reach far beyond the actual membrane. They also address wide-reaching issues of how the corporation is operated.

For any company or builder or designer whose own social responsibility standards include bans on these practices, specifying a NSF/ANSI 347-certified roofing membrane is one way to ensure compliance with key corporate values.

In addition, prerequisites include compliance—at all manufacturing plants where the membrane is being evaluated—with all applicable laws and regulations concerning collective bargaining, wage standards, working conditions and non-discrimination in employment.

A robust safety improvement program is also built into this standard, and companies are rewarded with points for a published safety improvement manual, annual reporting of accident and injury rates, and an annual summary of safety improvement activities.

Commitment to Community Investment
In another prerequisite that reaches far beyond the membrane material itself, this standard requires all companies deemed compliant or better to invest in communities in the form of grants and contributions within the communities where its products are manufactured and used.

These community activities, according to the standard might include:
- Donations of roofing materials or reimbursement of roof installation labor costs for community projects throughout the country where they are manufactured.
- Donations to service or other charitable organizations located within a 30-mile radius of any primary manufacturing or distribution facility.

For true sustainability, service life in the field is key, and the standard offers from 1 to 10 points for demonstrations, attested to by a competent third party, that the product functions in the field from 10 to 30 years.

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Areas with the greatest per capita investment in green buildings in the U.S. for 2014 were Washington D.C., Illinois, Colorado, Maryland, Virginia, Massachusetts, Hawaii, California, Georgia, Minnesota, Arizona and New York.

The U.S. Green Building Council’s LEED Rating System
While LEED doesn’t have a designated credit for multi-attribute sustainability standards, the due diligence to earn the NSF/ANSI 347 credits can help manufacturers get a head start on the required documentation for USGBC’s latest LEED revision, version 4 (v4).

As with the previous version of LEED, there are new credit challenges that building product manufacturers must navigate through. When LEED was first introduced, manufacturers had to play catch up, but now reporting recycled materials or VOC content is second nature. The credits in NSF/ANSI 347 can help give the manufacturer a leg up on the new LEED v4 Material and Resources credits that require material chemistry disclosures and EPDs.

The chemicals of concern section of NSF/ANSI 347 help address the growing demand of material chemistry transparency, which is addressed in the Building Product Disclosure and Optimization – Material Ingredients credit. To fulfill the Chemicals of Concern NSF/ANSI 347 credits, the manufacturer creates an ingredient inventory of the product to 0.1 percent (1000 ppm). This inventory can then be entered into an HPD that analyzes the chemical hazards against 23 “red lists” and complies with the LEED v4 credit.

HPDs, however, have been scrutinized by manufacturers and the chemical industry for only acknowledging chemical hazards and not focusing enough on risk. If a product contains a chemical with a hazard but does not pose any risk of exposure, do the manufacturers need to disclose that chemical? There have also been concerns over proprietary ingredients which can be a huge roadblock to the manufacturer if its supplier won’t disclose full formulations. The HPD Collaborative is beta testing a new version of the HPD standard which is said to help address these concerns.

The new HPD version hasn’t come soon enough and so one industry organization, the Resilient Floor Covering Institute (RFCI), took the issues into their own hands and created a material chemistry disclosure document called a Product Transparency Declaration (PTD). The format of a PTD is similar to an HPD except that the red lists have been reduced from 23 to six science-based, internationally recognized hazard lists, and include a section to address risk. The PTD is now becoming an ASTM standard so it can be used by the greater manufacturing community.

The manufacturer can also elect to achieve the life cycle assessment credits where they complete a third-party verified product-specific EPD. In 2014, the single-ply PVC roofing industry, with the CFFA, published an industry-specific EPD for single-ply PVC membranes. So far, that is the only industry EPD for single-ply roofing. The LEED v4 Building product Disclosure and Optimization – Environmental Product Declarations credit awards points for industry EPDs.

The service life of a product or material could be the most important factor in sustainability.
The Green Building Initiative® Green Globes® Program

NSF/ANSI 347 was soon recognized after the standard was released as an acceptable compliance path for the GBI’s Green Globes building certification program, which has arisen as an alternative to LEED. Green Globes is positioned as being a scientific, practical, and consensus-based standard. Work on the new Green Globes for Commercial Buildings standard has already begun and is set to release in 2015. GBI reported the Indoor Air Quality, Life Cycle Assessment, and Commissioning sections will undergo major overhauls since the green building movement has evolved so much over the last 10 years.

The Green Globes for New Construction standard, Material and Resources section, awards points if the project team conducts a whole-building life cycle assessment (LCA) using the Athena Impact Estimator for Buildings tool. For those manufacturers whose product is not in the LCA tool, the credit’s prescriptive path includes criteria for third-party verified multi-attribute certifications, like NSF/ANSI 347.

International Green Construction Code (IgCC)

The IgCC is the first model code to include sustainability measures for the entire construction project and its site—from design through construction, certificate of occupancy and beyond. The 2015 version of the code is expected to make buildings more efficient, reduce waste, and have a positive impact on health, safety and community welfare. Since IgCC is a building code, the language is said to be easier to adopt and integrate into local and state municipality building codes. IgCC 2012 has been adopted statewide by five municipalities, including Washington D.C., and four states have had local governments adopt the code. During the latest round of code hearings for the 2015 update, it was recommended to add NSF/ANSI 347 to the Material Resource Conservations and Efficiency section.


With all the green building and energy codes and standards, it can be confusing to figure out which codes apply to a project’s location and how they impact green building rating systems. To help solve this issue ANSI, ASHRAE, the Illuminating Engineering Society of North America (IES) and USGBC announced a memorandum to collaborate on the development of Standard 189.1, IgCC, and LEED. The goal of this unprecedented agreement is to “create a comprehensive framework for jurisdictions looking to implement and adopt green building regulations and codes and/or provide incentives for voluntary leadership programs such as LEED.” Standard 189.1 already acknowledges the importance of multi-attribute sustainability assessments by integrating NSF/ANSI 347 certification in its Atmosphere, Materials and Resources section.

CONCLUSION

While the standard, code or rating system for sustainable building materials may evolve over time, the drive toward sustainable practices will likely continue on a strong trajectory with increasing market share. To prevent the watering down of both the science of sustainability and the perception of true and verifiable sustainability claims, more and more products will have strong third-party certifications.

Single-ply roofing membranes are now ahead of the green curve thanks to the NSF/ANSI 347 sustainability assessment. By paying attention to which roofing membranes that have earned a compliant, silver, gold or platinum rating, architects and specifiers can be one step closer to achieving their sustainability goals.

ENDNOTES


Kathy Price-Robinson is a longtime building and design journalist and a multimedia education developer.