



DURO-LAST, INC.

525 Morley Drive
Saginaw, MI 48601

September 21, 2011

TO: Duro-Last Dealer/Contractors and Sales Representatives
CC: Quality Assurance Department, Sales Department and Legal Department
FROM: Engineering Services QC/RD Department
RE: Duro-Last Roof Recycling Program

Roof Recycling Program

Duro-Last Roofing has developed a program to recycle used Duro-Last roofs.

Preparation of Roofs or Roofing Material:

Roofs and roofing materials that are broomed on the top and bottom surfaces may be considered for the Duro-Last Roof Recycling Program.

- 1) The top and bottom surfaces of the Duro-Last material must be free of stones, debris, fasteners, asphalt, coal tar pitch, and any foreign substances that may be attached or adhered to the material.
- 2) After brooming, cut the material free from the roof deck along both sides of the fastening tabs and all penetrations. Discard any heavily soiled or contaminated material. All returning material must be cut into 5' x 4' sections (or smaller), neatly stacked on a pallet and banded for shipping. Fastening tabs and fasteners must **not** be included in the recycle material
- 3) 3) The completed "Recycle your Roof" form must be faxed or mailed to Duro-Last Roofing Inc. one week prior to the material being shipped.

Tip: Use a hook blade with a long handle to cut along fastening tabs.

Shipping:

The contractor pays for shipping to the closest Duro-Last manufacturing plant.

If you have any questions, please contact the Duro-Last Engineering Services Department.

Note: Caution must be taken to ensure no other product other than the roof membrane is included in the returned goods. This includes screws, plates, etc.

TECHNICAL BULLETIN #133

ENGINEERING SERVICES DEPARTMENT

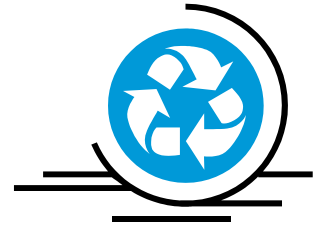
Phone: 1-800-248-0280 -- Fax: 1-989-753-8392

Web site: www.duro-last.com -- e-mail: engineering@duro-last.com



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“Recycle Your Roof” Request Form

Request Date: _____

Name: _____

Company: _____

DL Customer #: _____

Job Name: _____

Duro-Last Warranty #: _____

Estimated Ship Date: _____

Estimated square footage to be recycled: _____

Eligibility of Roofs or Roofing Material:

Roof and roofing material that may be considered for the Duro-Last Roofing Recycling Program:

- 1) The top and bottom surfaces of the Duro-Last material must be free of stones, debris, fasteners, asphalt, coal tar pitch, and any foreign substance that may be adhered to the material.
- 2) The material must be cut away from fastening tabs into pieces 5' x 4' (or smaller), neatly stacked on a pallet up to 1.5' high, and banded for shipping. Fastening tab material will not be accepted.
- 3) The completed “Recycle your Roof” form must be faxed or mailed to Duro-Last Roofing Inc. one week prior to the material being shipped.

I have read the eligibility of roofs or roofing material and commit that all material submitted for recycling will meet all of Duro-Last’s requirements.

Name: _____ Date: _____

Duro-Last Roof Recycling Program

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